



Polyethylene Casico™ FR6083

Reduced Fire Hazard Jacketing Compound for Energy Cables

Description

Casico FR6083 is a thermoplastic, low smoke zero halogen (LSZH) flame retardant, UV stabilised, natural jacketing compound combining with excellent extrusion properties. The composition is based on the elements Carbon, Hydrogen, Oxygen, Silicon and Calcium. Compounds based on these elements will therefore be the only significant constituents of the combustion fumes. Other elements may be present in concentrations less than 0.1%.

Applications

Casico FR6083 is designed for:

Jacket for energy cables

The principle feature of this compound is the high physical strength and toughness. It can be used in areas sensitive to smoke or corrosive and toxic combustion products. For most cable constructions, Casico FR6083 has sufficient flame retardancy to satisfy single wire vertical burning tests.

Specifications

Casico FR6083 meets the applicable requirements as below when processed using sound extrusion practice and testing procedure:

ISO 1872-PE, KGHN, 33-D003

ASTM D 1248 Type II, Class A, Category 4

The following cable material standards are met by Casico FR6083:

EN 50290-2-27
EN 50363-8 TM7

VDE 0207 Teil 24 (HM2, HM4 & HM5)
BS 7655 LTS1-4

Cables manufactured with Casico FR6083 using sound extrusion practice normally comply with the following cable product standards:

IEC 60502, Part 1, Type ST3, ST7
IEC 60502, Part 2, Type ST3, ST7

HD 603 S1 DMO 1
HD 620 S2 DMZ 3-5

Special features

Casico FR6083 consists of specially selected components to offer:

High mechanical strength and toughness
Superb system ageing compatibility
Low water permeability
UV resistance

Possibility for cable downsizing
Processability on most PVC/PE extrusion equipment
No need for pre-drying normally
Excellent processing properties

HongRong Engineering Plastics Co.,Ltd.
Head Office Tel. +85-2-6957-5415
Research Center Tel.+188 1699 6168



Polyethylene

Casico FR6083

Physical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Density ¹	1160 kg/m ³	ISO 1872-2/ISO 1183
Melt Flow Rate (190 °C/2,16 kg) ¹	0,6 g/10min	ISO 1133
Tensile Strain at Break ¹	500 %	IEC 60811-1-1
Tensile Strength (50 mm/min) ¹	15 MPa	IEC 60811-1-1
Retention of Tensile Properties After Ageing (7 d, 110 °C)	15 %	IEC 60811-1-2
Hardness, Shore D (15 s) ¹	53	ISO 868
Pressure Test at High Temperature (105 °C, 6 h)	5 %	IEC 60811-3-1
Pressure Test at High Temperature (115 °C, 6 h)	15 %	IEC 60811-3-1
Cold Bend (-40 °C)	Pass	
Cold Impact (-40 °C)	Pass	

¹ Compound

Electrical Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Volume Resistivity ¹	18 POhm.cm	IEC 60093

¹ Compound

Combustion Properties

Property	Typical Value	Test Method
Data should not be used for specification work		
Limited Oxygen Index ¹	28 %	ISO 4589A
Corrosivity of Combustion Fumes	7 µS/cm	IEC 60754-2
Corrosivity of Combustion Fumes ²		IEC 60754-2
Single Vertical Flame Test	5,8 Pass	IEC 60332-1

¹ Compound

² Acidity (pH)

Processing Techniques

The actual conditions will depend on the type of equipment used.

Most equipment designed for PVC/ PE extrusion is equally suitable for this product.

Barrel 1	160 °C
Barrel 2	170 °C
Barrel 3	180 °C

HongRong Engineering Plastics Co.,Ltd.
Head Office Tel. +85-2-6957-5415
Research Center Tel.+188 1699 6168



Polyethylene

Casico FR6083

Barrel 4
Die

190 °C
190 °C

Packaging

Package: Octabins

Storage

Casico FR6083 normally does not need pre-drying unless the material has been stored in a moist environment for a long period. In such cases drying in dehumidified air for 4 hours at 70°C will normally reduce the moisture content to an acceptable value.

Safety

The product is not classified as dangerous.

Please see our "Safety data sheet" / "Product safety information sheet" for details on various aspects of safety of the product.

Disclaimer

The product(s) mentioned herein are not intended to be used for medical, pharmaceutical or healthcare applications and we do not support their use for such applications.

To the best of our knowledge, the information contained herein is accurate and reliable as of the date of publication, however we do not assume any liability whatsoever for the accuracy and completeness of such information.

Borealis makes no warranties which extend beyond the description contained herein. Nothing herein shall constitute any warranty of merchantability or fitness for a particular purpose.

It is the customer's responsibility to inspect and test our products in order to satisfy itself as to the suitability of the products for the customer's particular purpose. The customer is responsible for the appropriate, safe and legal use, processing and handling of our products.

No liability can be accepted in respect of the use of any Borealis product in conjunction with any other products and/or materials. The information contained herein relates exclusively to our products when not used in conjunction with any other material unless as specifically provided for in the test methods stated above.

HongRong Engineering Plastics Co.,Ltd.
Head Office Tel. +85-2-6957-5415
Research Center Tel.+188 1699 6168